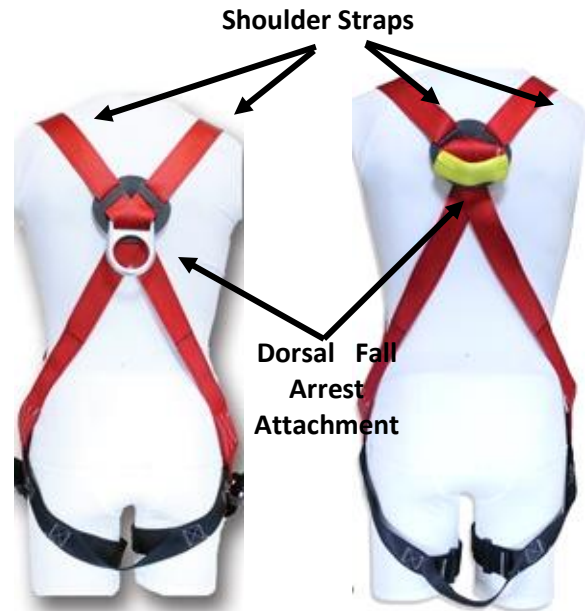
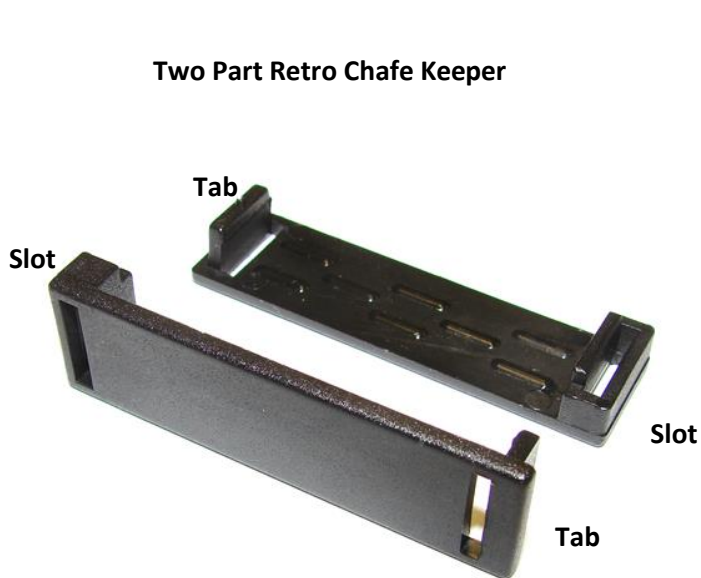


# BUCKINGHAM MFG.

P/N LRS-4

## Retro Chafe Keeper Installation Instructions

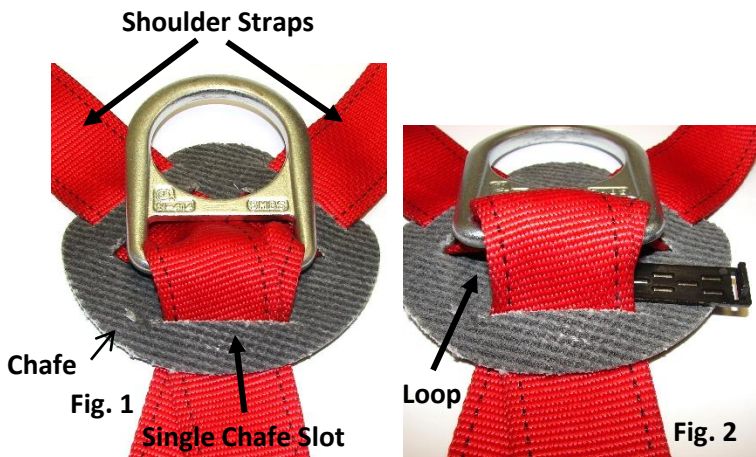
The Retro Chafe Keeper kit (P/N LRS-4) is intended for use for those users that feel the dorsal fall arrest attachment adjusts too easily. Note: Attachment of the Retro Chafe Keeper requires more force be exerted to relocate the dorsal fall arrest attachment.



(Two Dorsal Fall Arrest Attachment Options Shown)

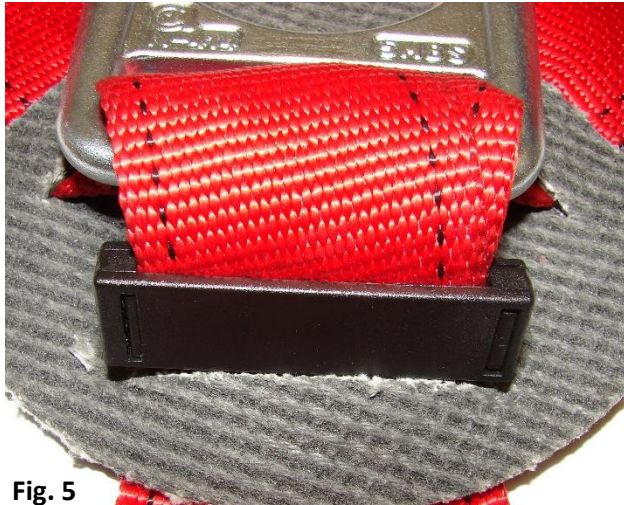
Note: Do Not assemble the Retro Chafe Keepers until they are in place on the harness, once assembled they cannot be unassembled and reused.

1. Position harness on a flat surface with the shoulder straps of the harness on top and the Dorsal Fall Arrest Attachment facing up (Fig. 1)
2. Below the Fall Arrest attachment and above the single chafe slot pull the two webbing straps away from the chafe to form a loop. Insert one half of the retro keeper under the loop (Fig.2)  
Note: The two halves of the Retro Chafe Keeper are identical, each with one tab and one slot.
3. Position one half of the Retro Chafe Keeper under both straps ensuring that the two webbing straps are inside the retro keepers channel (Fig. 3a – 3b)
4. Position second half of Retro Chafe Keeper on top of the first half aligning the tab and slot of one half with the slot and tab of the second half (Fig. 4). Note: Ensure the Retro Chafe Keepers are aligned properly and keeper ends are free from webbing that may be caught during assembly.



(Fall Arrest options may vary from that shown)

5. Firmly press the two halves of the Retro Chafe Keeper together ensuring that they are fully engaged and locked together. Check to make sure the webbing straps move through the Retro Chafe Keeper and are not pinched between the two halves (Fig. 5).
6. Pull the webbing back through the Retro Chafe Keeper to remove the loop previously formed in step 2 (Fig. 6).



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